

Work Order ID 120039

120039

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June-03-14 11:38:16 AM

Item ID: D350-636-215 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Deluxe Skidtube LH Aerazur / Apical Cylindrical Float Compatible
 Start Date: 6/03/14 Start Qty: 0.00 *0* Cust Item ID:
 Required Date: 6/06/14 Req'd Qty: 0.00 *0* Customer:
 Reference: PAR14-338

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN:D350-636	J

100	Document Control	0.00	DAS 27						
100			19-89/						
DC	Memo	0.00	14/7/13						
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPPD350-636-215 CHG005								

110	Assemble as per dwg	0.00							
110									
HandFinish	Memo	0.00							
Hand Finishing	PULL FROM STK D350-636-215 B106850 ✓ B106952 ✓								
	REWORK PER ATTACHED EMAIL 8 X NAS1611-010 B 129405 8 X NAS1611-013 B 128395								
	RtV 04/15 M 125540								

PLM 14 06 25

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC5- Inspect part completeness to step on W/O	0.00							
120									
QC	Memo	0.00							
Quality Control									
150		0.00							
150									
Packaging	Memo	0.00							
Packaging	ENSURE ORIGINAL KIT IS IN BOX								
	REPACKAGE USING ORIGINAL B/N'S								
	Identify and pack for shipping as per PPP D350-636-215								
	Location: <u>542</u>								
	PPP rev: _____								
160	QC21- Final Inspection - Work Order Release	0.00							
160									
QC	Memo	0.00							
Quality Control									

DAS
27
9-89
4/7/13

DAS
06
9-89

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SP

MCS

14-07-07

MF
14-7-08

Picklist Print

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Parent Item: D350-636-215

D350-636-215

Parent Item Name: Deluxe Skidtube LH Aerazur / Apical Cylindrical Float Compatible

Start Date: 6/03/14

Required Date: 6/06/14

Start Qty: 0.00

Required Qty: 0.00

Comments: IPP Rev:A 10.10.04 new issue DD verf:EC
11.04.14 ecn11-553 DD verf:EC
AS PER ECN 12-542 DD verf:EC

IPP Rev:B
IPP Rev:C 112.04.16

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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NAS1611-010

Purchased

No

Each

187.0000

16

NAS1611-010

O-RING

Location

Loc Qty

Loc Code

FP001

129405

187

m126988

3

m127813

4

m128375

72

m128388

8

m129198

100

16

PLM

14-06-25

NAS1611-013

Purchased

No

Each

176.0000

16

NAS1611-013

O-RING

Location

Loc Qty

Loc Code

FP001

m128375

176

176

16

PLM

14-06-25

Linda Lacelle

From: Patrick Smith
Sent: May-29-14 1:29 PM
To: Linda Lacelle; Mike Petsche
Cc: Nigel Forbes; Eric Downing; Nancy MacLeod; David Shepherd
Subject: RE: 350 skids and 206 skids

Linda,

I spoke with David and he would allow us to use a RTV product to bond the Plugs into the Skidtube.

The existing Plugs would require:

- 1) Removal from the Skidtube
- 2) Removal of the current O-Ring
- 3) Cleaning with Alcohol
- 4) Installation of NEW O-Ring
- 5) Generous coating of the RTV
- 6) Insertion of plug into the Spacer
- 7) Clean up of exterior of Skidtube.

Pat

From: Linda Lacelle
Sent: May-29-14 10:21 AM
To: Mike Petsche
Cc: Nigel Forbes; Patrick Smith; Eric Downing; Nancy MacLeod
Subject: 350 skids and 206 skids
Importance: High

I heard yesterday that plugs were falling out. Today we were told that we cannot ship any 350 skids. We have an order to ship today, has there been a solution found to fix this problem? Can we not just sikaflex them in or something? We need to let the customer know if his order is shipping or not...

Thx

Linda